

**FK** - Wentylatory promieniowe jednostrumieniowe typu FK są wysokosprawnymi wentylatorami średnio-prężnymi ogólnego i specjalnego przeznaczenia. Stosowane są do przettłaczania gazów o zapyleniu nie przekraczającym 0,3 g/m<sup>3</sup>. Wykonywane są w 5 wielkościach: FK – 20; 25; 31,5; 40; 50.

**FK** - Single-inlet centrifugal fans type FK are high-performance medium pressure fans for general and special applications. They are used for handling gases whose dust level does not exceed 0.3 g/m<sup>3</sup>. They are manufactured in 5 sizes: FK – 20; 25; 31.5; 40; and 50.

#### Rodzaje wykonań:

#### Wykonanie standardowe:

- do przettłaczania czynnika o temperaturze do 60°C - wentylatory z napędem bezpośrednim,
- do przettłaczania czynnika o temperaturze do 130°C – wentylatory z napędem R/I; R/IA; I/A; R/IM, dla napędu R/I prędkość obrotowa wirnika jest ograniczona do:
  - 1780 obr/min dla FK-31,5
  - 1600 obr/min dla FK-40
  - 1100 obr/min dla FK-50
 Przy wyższych prędkościach obrotowych stosuje się napęd R/IA lub R/IM,
- do przettłaczania czynnika o temperaturze do 250°C - wentylatory z napędem R/IF oraz I/F,
- do przettłaczania czynnika o temperaturze do 400°C - wentylatory z napędem R/IC lub I/C (z obudową łożysk chłodzoną wodą, obudową wentylatora i wirnika wykonanymi ze stali 0H17).

#### Wykonanie specjalne:

- wentylatory o podwyższonej odporności na korozję - obudowa i wirnik wykonany ze stali 0H17,
- wentylatory z wirnikiem aluminiowym - dopuszczalna temperatura pracy 150°C dla wirników aluminiowych prędkość obrotowa jest ograniczona do:
  - 3000 obr/min dla FK-20 i FK-25
  - 2240 obr/min dla FK-31,5
  - 1840 obr/min dla FK-40
  - 1445 obr/min dla FK-50.

#### Available versions:

#### Standard version:

- for handling gases up to 60°C – direct drive fans,
- for handling gases up to 130°C – fans with R/I; R/IA; I/A; R/IM drives for R/I the impeller speed is limited to:
  - 1780 rpm for FK – 31.5
  - 1600 rpm for FK – 40
  - 1100 rpm for FK – 50
 for higher impeller speeds, R/IA or R/IM drives are used,
- for handling gases up to 250°C – fans with R/IF and I/F, drives,
- for handling gases up to 400°C – fans with R/IC or I/C drives (with water-cooled bearing housings, fan and impeller casing made of 0H17 steel).

#### Special versions:

- improved corrosion resistance fans – casing and impeller made of 0H17 steel,
- aluminum impeller fans – maximum allowable operating temperature 150°C, aluminum impeller speed is limited to:
  - 3000 rpm for FK-20 and FK-25
  - 2240 rpm for FK – 31,5
  - 1840 rpm for FK – 40
  - 1445 rpm for FK – 50.



#### Układ wentylatorów

Wentylatory FK-20, FK-25 i FK-31,5 wykonywane są dla 8 położeń kolektora o zwrocie lewym: LG0, LG45, LG90, LG135, LG180, LG270, LG315 oraz dla 8 położeń o zwrocie prawym: RD0, RD45, RD90, RD135, RD180, RD225, RD270, RD315 wg PN-92/M-43011.

Wentylatory FK-40, FK-50 wykonywane są dla 4 położeń kolektora o zwrocie lewym: LG0, LG90, LG180, LG270 oraz dla 4 położeń w zwrocie prawym RD0, RD90, RD180, RD270 wg PN-92/M-43011.

Położenie kolektora określa się patrząc na kolektor (obudowę) od strony napędu.

#### Rodzaje napędów

- **Napęd bezpośredni** - wirnik wentylatora osadzony bezpośrednio na wale silnika. Obroty wirnika zgodne z prędkością obrotową silnika.
- **Napęd R/I** - napęd pasowy. Stosowany, gdy wymagane obroty wirnika wentylatora są różne od obrotów silnika lub też ze względów konstrukcyjnych.
- **Napęd I** - Napęd sprzęgłowy. Przeznaczony do ciężkich warunków pracy. Wirnik osadzony na wale napędowym. Obroty wirnika zgodne z prędkością obrotową silnika.

#### Charakterystyki wentylatorów

Charakterystyki przepływowe wentylatorów zostały sporządzone dla czynnika gęstości 1,2 kg/m<sup>3</sup>, przy temperaturze 20°C. Na wykresach podano tylko część charakterystyk dla sprawności wentylatora większej od 70%.

#### Fan layout

FK – 20, FK – 25, AND FK – 31.5 fans are manufactured for 8 left-sided collector positions: LG0, LG45, LG90, LG135, LG180, LG270, and LG315, and for 8 right-sided positions: RD0, RD45, RD90, RD135, RD180, RD225, RD270, and RD315 acc. to PN-92/M-43011.

FK-40 and FK-50 fans are manufactured for 4 left-sided collector positions: LG0, LG90, LG180, and LG270, and for 4 right-sided positions: RD0, RD90, RD180, and RD270,

Collector position is determined when facing the collector (casing) from the drive side.

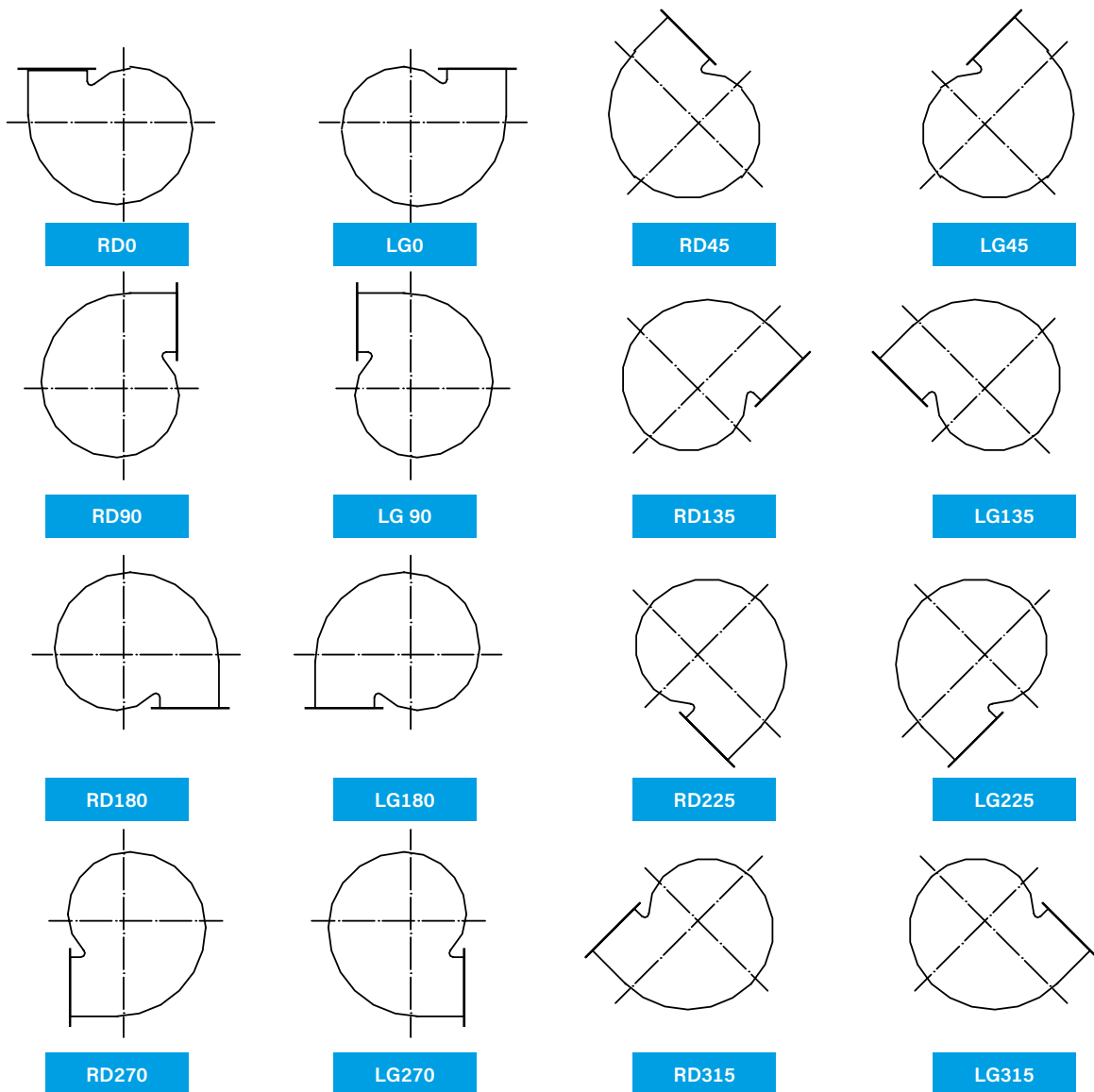
#### Drive types

- **Direct drive** - The fan impeller is mounted directly on the electric motor shaft. Impeller speed equals motor speed.
- **R/I Drive m** - Belt drive. Used whenever required fan speed is different than motor speed or for design reasons.
- **I Drive** - Coupled drive. Designed for heavy-duty operation. Impeller mounted on the drive shaft. Impeller speed equals motor speed.

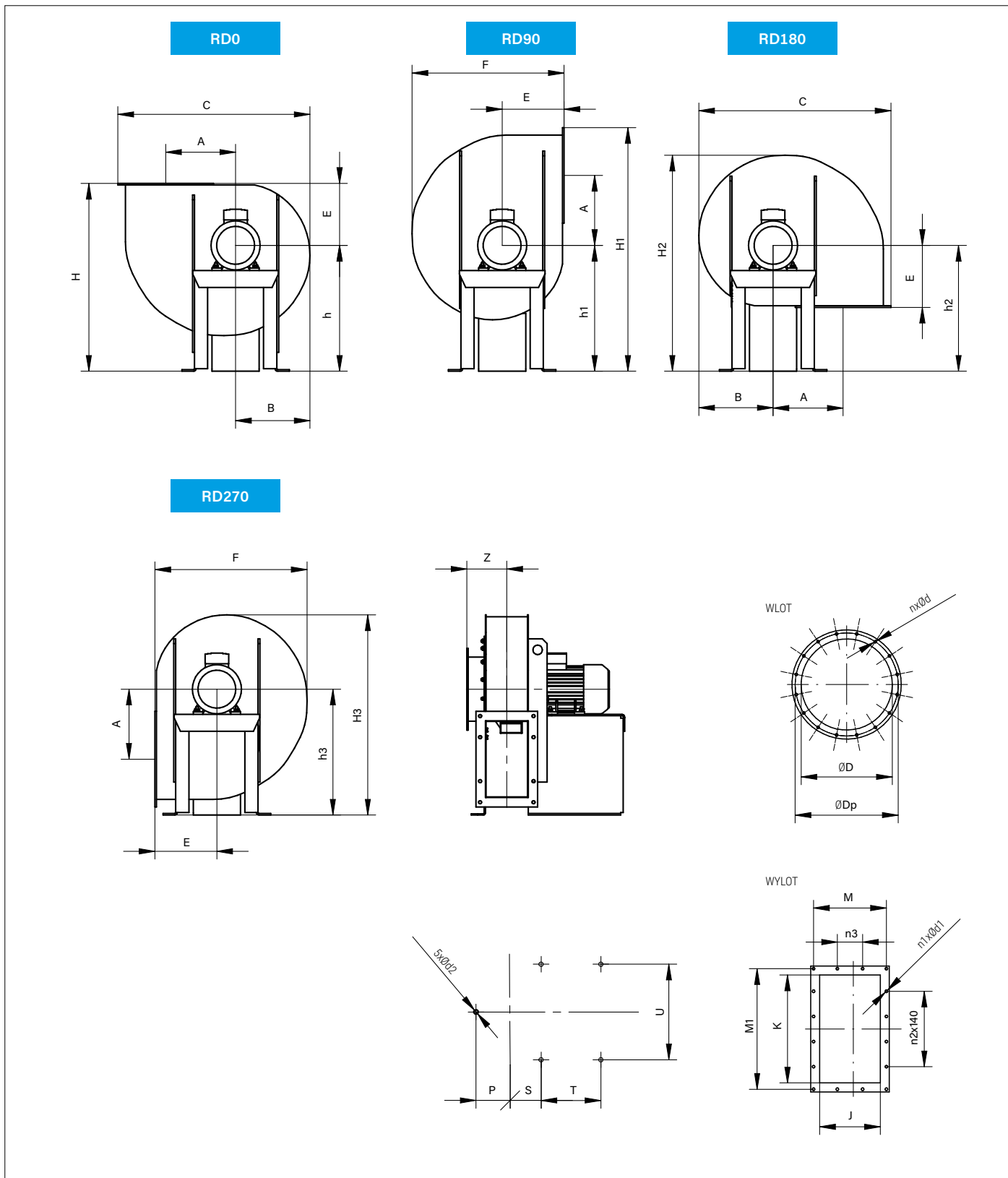
#### Fan performance characteristics

Fan flow performance characteristics were prepared for a density factor of 1.2 kg/m<sup>3</sup>, at a temperature of 20°C. The diagrams show only some characteristics for fan efficiency exceeding 70%.

Układ wentylatorów | Fan layout

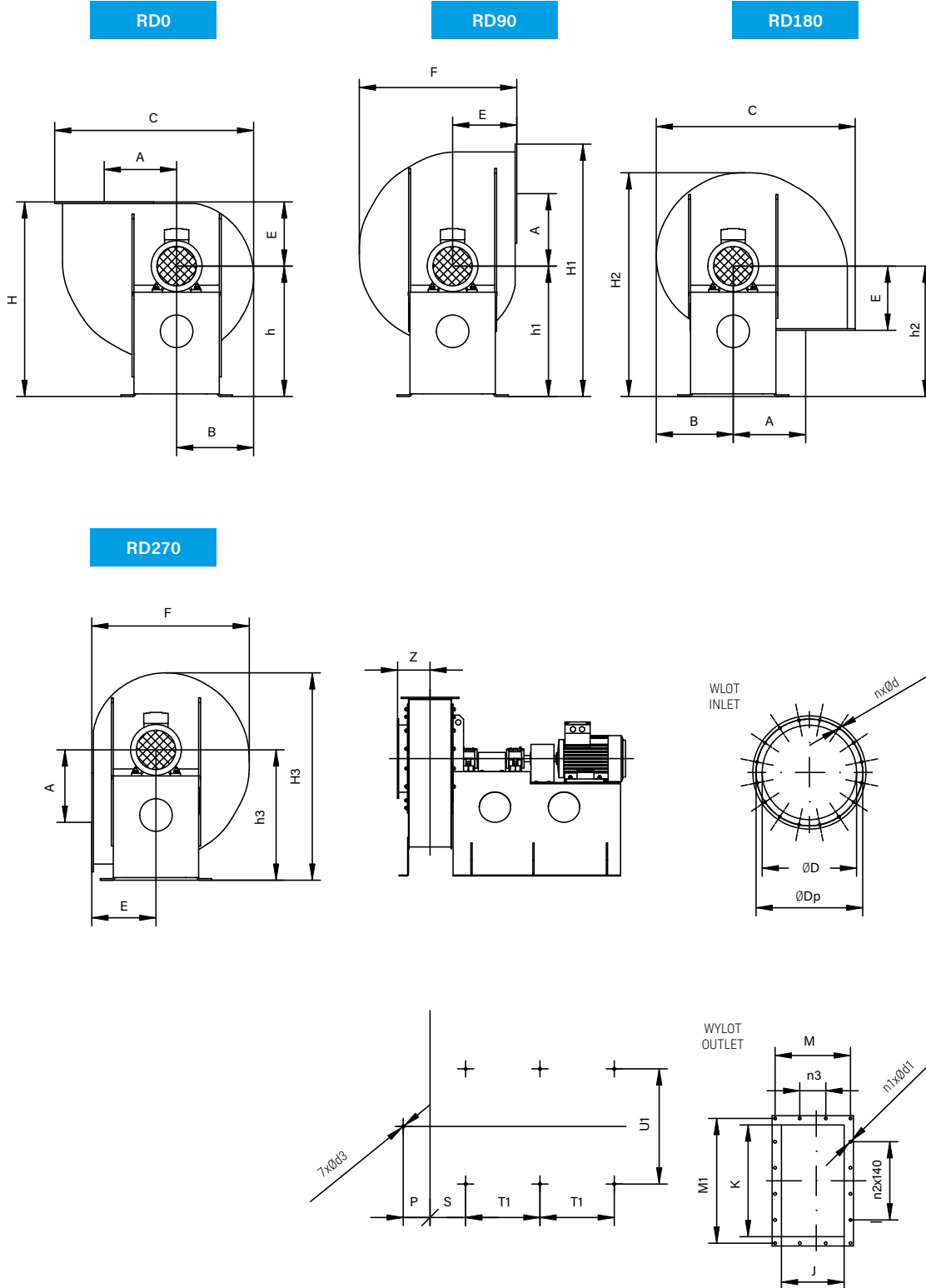


FK-20÷50 NAPĘD BEZPOŚREDNI | FK-20÷50 DIRECT DRIVE



Wykonania lewe (LG) są lustrzanymi odbiciami położeń prawych (RD).  
The left-hand versions (LG) are mirror reflections of the right-hand positions (RD).

FK-20÷50 NAPĘD SPRZĘGŁOWY | FK-20÷50 CLUTCH DRIVE



Wykonania lewe (LG) są lustrzanymi odbiciami położeń prawych (RD).  
The left-hand versions (LG) are mirror reflections of the right-hand positions (RD).



Parametry techniczne | Technical parameters

| Typ<br>Type | Wydajność<br>Capacity | Śpiżnienie<br>Compress | Moc<br>Power | Obroty<br>Rotations | Prąd<br>In current | Zasilanie<br>Feeding | Stopień<br>ochrony<br>Protection<br>rate | Max. temp.<br>pracy<br>Max. work-<br>ing temp. | Sprawność<br>Efficiency | Moc<br>pobierana<br>Input power | Kategoria<br>pomiarowa<br>Measurement<br>category | Kategoria spraw-<br>ności (statyczna/<br>całkowita)<br>Category efficiency<br>(static/total) | $\eta_{\text{target}}$<br>od<br>2015 | $N_{\text{actual}}$ | Waga<br>Weight |
|-------------|-----------------------|------------------------|--------------|---------------------|--------------------|----------------------|--|--|-------------------------|---------------------------------|---|--|--------------------------------------|---------------------|----------------|
|             | [V m <sup>3</sup> /s] | [Pa]                   | [kW]         | [obr./min]<br>[rpm] | [A]                | [V]                  |  | [°C]   | [%]                     | [kW]                            |   |  | [%]                                  | [%]                 | [kg]           |
| FK-20       | 0,106                 | 55                     | 0,18         | 700                 | 0,9                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,007                           | -   | -  | -                                    | -                   | 42,7           |
|             | 0,134                 | 65                     | 0,25         | 900                 | 1,0                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,015                           | -   | -  | -                                    | -                   | 41,1           |
|             | 0,203                 | 210                    | 0,37         | 1400                | 1,3                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,050                           | -   | -  | -                                    | -                   | 41,2           |
|             | 0,431                 | 900                    | 0,75         | 2800                | 1,9                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,447                           | B, D  | całkowita  | 49,8                                 | 93,5                | 44             |
| FK-25       | 0,207                 | 85                     | 0,18         | 700                 | 0,9                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,021                           | -   | -  | -                                    | -                   | 62             |
|             | 0,268                 | 140                    | 0,25         | 900                 | 1,0                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,046                           | -   | -  | -                                    | -                   | 60             |
|             | 0,403                 | 330                    | 0,55         | 1400                | 1,7                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,212                           | B, D  | całkowita  | 46,4                                 | 95,6                | 62             |
|             | 0,821                 | 1390                   | 2,2          | 2800                | 4,7                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,201                           | B, D  | całkowita  | 46,2                                 | 95,7                | 72             |
| FK-31,5     | 0,358                 | 125                    | 0,18         | 700                 | 0,9                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,053                           | -   | -  | -                                    | -                   | 82             |
|             | 0,458                 | 200                    | 0,25         | 900                 | 1,0                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,113                           | -   | -  | -                                    | -                   | 80             |
|             | 0,688                 | 455                    | 0,55         | 1400                | 1,7                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,389                           | B, D  | całkowita  | 49,2                                 | 93,9                | 85             |
|             | 1,414                 | 2000                   | 4,0          | 2800                | 7,7                | 3~                   | IP 54                                    | 40   | 85,0                    | 3,400                           | B, D  | całkowita  | 59,1                                 | 88,0                | 114            |
| FK-40       | 0,819                 | 205                    | 0,55         | 750                 | 1,9                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,196                           | B, D  | całkowita  | 46,1                                 | 95,8                | 171            |
|             | 1,081                 | 363                    | 0,75         | 1000                | 2,0                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,464                           | B, D  | całkowita  | 50,0                                 | 93,4                | 171            |
|             | 1,636                 | 850                    | 2,2          | 1500                | 4,5                | 3~                   | IP 54                                    | 40   | 85,0                    | 1,643                           | B, D  | całkowita  | 55,8                                 | 90,0                | 182            |
|             | 3,389                 | 3650                   | 18,5         | 3000                | 32,1               | 3~                   | IP 54                                    | 40   | 85,0                    | 14,180                          | B, D  | całkowita  | 56,4                                 | 84,1                | 265            |
| FK-50       | 1,551                 | 320                    | 1,1          | 750                 | 3,4                | 3~                   | IP 54                                    | 40   | 85,0                    | 0,601                           | B, D  | całkowita  | 51,2                                 | 92,7                | 242            |
|             | 2,133                 | 580                    | 2,2          | 1000                | 5,1                | 3~                   | IP 54                                    | 40   | 85,0                    | 1,510                           | B, D  | całkowita  | 55,4                                 | 90,2                | 248            |
|             | 3,278                 | 1400                   | 7,5          | 1500                | 15,3               | 3~                   | IP 54                                    | 40   | 85,0                    | 5,250                           | B, D  | całkowita  | 61,1                                 | 86,8                | 275            |

WYMIARY FK NAPĘD BEZPOŚREDNI I SPRZĘGŁOWY | DIMENSIONS FK DIRECT AND CLUTCH DRIVE

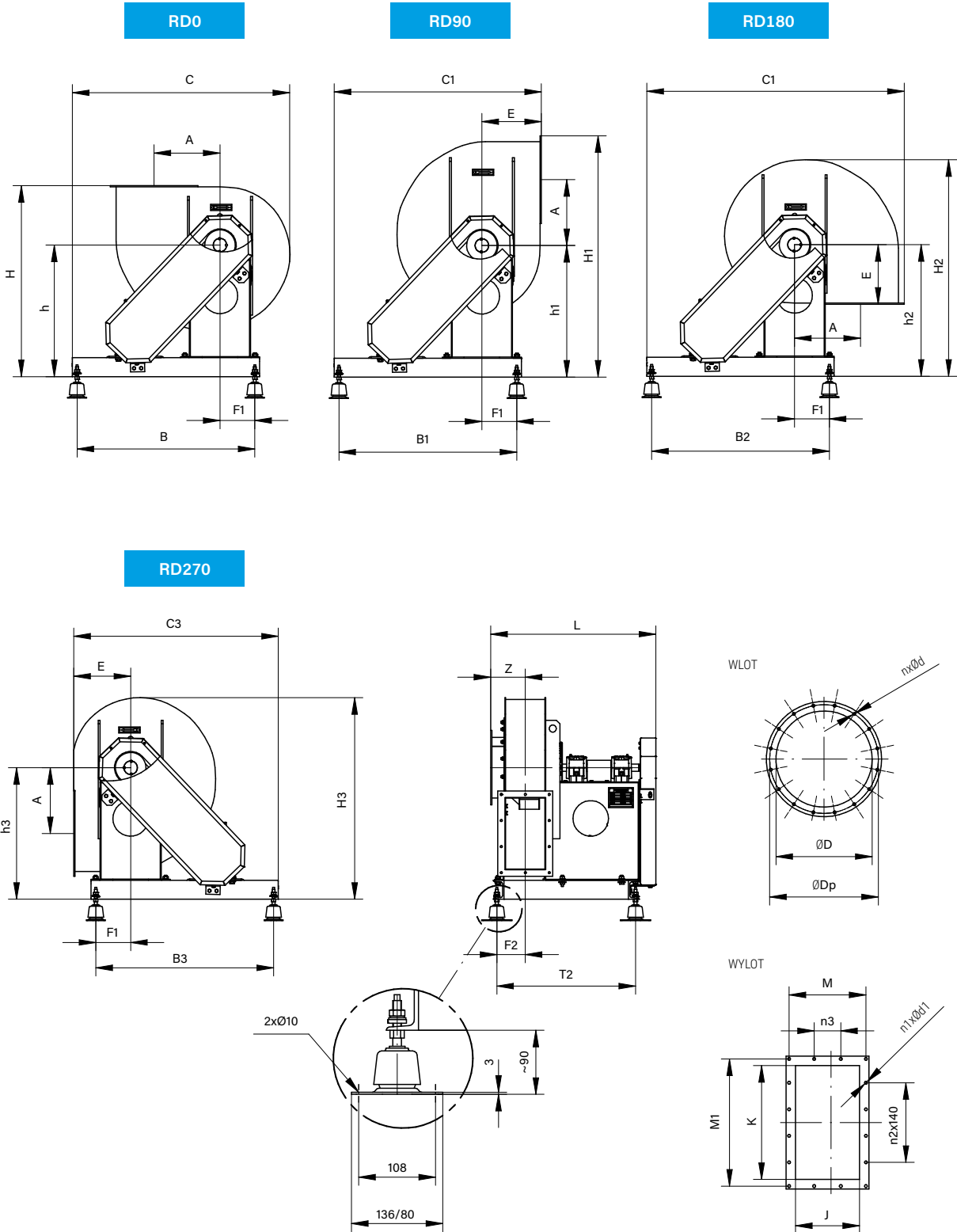
Wymiary | Dimensions

| Typ<br>Type | Wymiar / Dimension [mm] |     |     |      |     |      |      |      |      |      |     |     |     |  |
|-------------|-------------------------|-----|-----|------|-----|------|------|------|------|------|-----|-----|-----|--|
|             | D                       | A   | B   | C    | E   | F    | H    | H1   | H2   | H3   | h   | h1  | h2  |  |
| FK-20       | 200                     | 222 | 236 | 610  | 197 | 484  | 600  | 775  | 687  | 634  |     |     | 400 |  |
| FK-25       | 250                     | 278 | 296 | 760  | 251 | 610  | 726  | 940  | 835  | 755  |     |     | 475 |  |
| FK-31,5     | 315                     | 339 | 353 | 905  | 293 | 725  | 855  | 1115 | 790  | 915  |     |     | 560 |  |
| FK-40       | 400                     | 448 | 466 | 1205 | 393 | 961  | 975  | 1320 | 970  | 1220 | 580 | 580 | 400 |  |
| FK-50       | 500                     | 559 | 585 | 1495 | 483 | 1195 | 1205 | 1505 | 1205 | 1500 | 722 | 592 | 492 |  |

Wymiary | Dimensions

| Typ<br>Type | Wymiar / Dimension [mm] |     |    |    |    |    |    |    |     |     |     |     |     |  |
|-------------|-------------------------|-----|----|----|----|----|----|----|-----|-----|-----|-----|-----|--|
|             | h3                      | Dp  | d  | d1 | d2 | n  | n1 | n2 | n3  | J   | K   | M   | M1  |  |
| FK-20       | 400                     | 239 | 10 | 10 | 14 | 8  | 8  | 1  | -   | 132 | 240 | 170 | 274 |  |
| FK-25       | 475                     | 289 | 10 | 12 | 14 | 8  | 8  | 1  | -   | 176 | 304 | 214 | 344 |  |
| FK-31,5     | 560                     | 361 | 12 | 12 | 14 | 8  | 12 | 1  | 140 | 200 | 350 | 244 | 399 |  |
| FK-40       | 750                     | 446 | 12 | 15 | 14 | 12 | 12 | 1  | 140 | 265 | 474 | 335 | 545 |  |
| FK-50       | 917                     | 573 | 15 | 15 | 18 | 16 | 16 | 3  | 140 | 335 | 600 | 405 | 670 |  |

FK-20÷50 NAPĘD PASOWY | FK-20÷50 BELT DRIVE



Położenia lewe (LG) są lustrzanymi odbiciami położeń prawych (RD).  
The left-hand versions (LG) are mirror reflections of the right-hand positions (RD).



Wymiary | Dimensions

| Wentylator Fan | Silnik Motor | Moc Power [kW] | Wymiary / Dimensions [mm] |      |      |      |      |      |      |      |      | Masa Weight [kg] |
|----------------|--------------|----------------|---------------------------|------|------|------|------|------|------|------|------|------------------|
|                |              |                | A                         | B    | B1   | B2   | B3   | C    | C1   | C2   | C3   |                  |
| FK-20          | Sh 80-8A     | 0,18           | 222                       | 750  | 750  | 750  | 750  | 860  | 825  | 1000 | 825  | 108,5            |
|                | Sh 71-6B     | 0,25           |                           |      |      |      |      |      |      |      |      | 107              |
|                | Sh 71-4A     | 0,25           |                           |      |      |      |      |      |      |      |      | 106              |
|                | Sh 71-4B     | 0,37           |                           |      |      |      |      |      |      |      |      | 107              |
|                | Sh 80-4A     | 0,55           |                           |      |      |      |      |      |      |      |      | 108,5            |
|                | 3SIE 80-2A   | 0,75           |                           |      |      |      |      |      |      |      |      | 109,5            |
| FK-25          | Sh 80-8A     | 0,18           | 278                       | 750  | 750  | 750  | 750  | 920  | 875  | 1090 | 875  | 128              |
|                | Sh 71-6B     | 0,25           |                           |      |      |      |      |      |      |      |      | 125              |
|                | Sh 71-4B     | 0,37           |                           |      |      |      |      |      |      |      |      | 127              |
|                | Sh 80-4A     | 0,55           |                           |      |      |      |      |      |      |      |      | 129              |
|                | 3SIE 80-4B   | 0,75           |                           |      |      |      |      |      |      |      |      | 130              |
|                | 3SIE 80-2B   | 1,1            |                           |      |      |      |      |      |      |      |      | 132              |
|                | 3SIE 90S-2   | 1,5            |                           |      |      |      |      |      |      |      |      | 140              |
|                | 3SIE 90L-2   | 2,2            |                           |      |      |      |      |      |      |      |      | 141              |
| FK-31,5        | Sh 80-8A     | 0,18           | 339                       | 840  | 840  | 840  | 840  | 1090 | 1030 | 1290 | 1030 | 145              |
|                | Sh 71-6B     | 0,25           |                           |      |      |      |      |      |      |      |      | 140              |
|                | Sh 71-4B     | 0,37           |                           |      |      |      |      |      |      |      |      | 140              |
|                | Sh 80-4A     | 0,55           |                           |      |      |      |      |      |      |      |      | 155              |
|                | 3SIE 80-4B   | 0,75           |                           |      |      |      |      |      |      |      |      | 155              |
|                | 3SIE 90S-4   | 1,1            |                           |      |      |      |      |      |      |      |      | 165              |
|                | 3SIE 90L-4   | 1,5            |                           |      |      |      |      |      |      |      |      | 165              |
|                | 3SIE 90L-2   | 2,2            |                           |      |      |      |      |      |      |      |      | 165              |
|                | 3SIE 100L-2  | 3,0            |                           |      |      |      |      |      |      |      |      | 170              |
|                | 3SIE 112M-2  | 4,0            |                           |      |      |      |      |      |      |      |      | 180              |
| FK-40          | Sh 90L-8     | 0,55           | 448                       | 1150 | 1150 | 1150 | 1150 | 1705 | 1360 | 1705 | 1360 | 310              |
|                | Sh 80-6B     | 0,55           |                           |      |      |      |      |      |      |      |      | 305              |
|                | 3SIE 90S-6   | 0,75           |                           |      |      |      |      |      |      |      |      | 310              |
|                | 3SIE 90S-4   | 1,1            |                           |      |      |      |      |      |      |      |      | 312              |
|                | 3SIE 90L-4   | 1,5            |                           |      |      |      |      |      |      |      |      | 315              |
|                | 3SIE 100L-4A | 2,2            |                           |      |      |      |      |      |      |      |      | 321              |
|                | 3SIE 100L-4B | 3,0            |                           |      |      |      |      |      |      |      |      | 323              |
|                | 3SIE 112M-4  | 4,0            |                           |      |      |      |      |      |      |      |      | 341              |
|                | 3SIE 132M-4  | 7,5            |                           |      |      |      |      |      |      |      |      | 375              |
|                | 3SIE 160M-2A | 11,0           |                           |      |      |      |      |      |      |      |      | 395              |
|                | 3SIE 160M-2B | 15,0           |                           |      |      |      |      |      |      |      |      | 405              |
|                | 3SIE 160L-2  | 18,5           |                           |      |      |      |      |      |      |      |      | 435              |
| FK-50          | Sg 100L-8A   | 0,75           | 559                       | 1550 | 1600 | 1600 | 1600 | 1950 | 1770 | 1950 | 1770 | 405              |
|                | Sg 100L-8B   | 1,1            |                           |      |      |      |      |      |      |      |      | 405              |
|                | 3SIE 100L-6  | 1,5            |                           |      |      |      |      |      |      |      |      | 408              |
|                | 3SIE 112M-6  | 2,2            |                           |      |      |      |      |      |      |      |      | 430              |
|                | 3SIE 112M-4  | 4,0            |                           |      |      |      |      |      |      |      |      | 435              |
|                | 3SIE 132S-4  | 5,5            |                           |      |      |      |      |      |      |      |      | 472              |
|                | 3SIE 132M-4  | 7,5            |                           |      |      |      |      |      |      |      |      | 480              |
|                | 3SIE 160M-4  | 11,0           |                           |      |      |      |      |      |      |      |      | 510              |
|                | 3SIE 160L-4  | 15,0           |                           |      |      |      |      |      |      |      |      | 530              |
|                | 3SIE 180L-4  | 22,0           |                           |      |      |      |      |      |      |      |      | 582              |

## Wymiary | Dimensions

| Wentylator<br>Fan | Wymiary / Dimensions [mm] |     |     |      |      |      |      |      |     |     |     |     |     |     |
|-------------------|---------------------------|-----|-----|------|------|------|------|------|-----|-----|-----|-----|-----|-----|
|                   | h                         | h1  | h2  | h3   | H    | H1   | H2   | H3   | E   | F1  | F2  | T2  | Z   | L   |
| <b>FK-20</b>      |                           |     | 480 |      | 680  | 855  | 770  | 715  | 197 | 147 | 107 | 550 | 127 | 660 |
| <b>FK-25</b>      |                           |     | 475 |      | 805  | 1020 | 915  | 835  | 251 | 147 | 122 | 585 | 148 | 700 |
| <b>FK-31,5</b>    |                           |     | 560 |      | 935  | 1195 | 870  | 995  | 293 | 166 | 130 | 618 | 155 | 690 |
| <b>FK-40</b>      | 720                       | 720 | 540 | 890  | 1115 | 1460 | 1110 | 1360 | 393 | 208 | 155 | 725 | 195 | 920 |
| <b>FK-50</b>      | 862                       | 732 | 632 | 1057 | 1345 | 1645 | 1345 | 1640 | 483 | 287 | 183 | 795 | 240 | 990 |

## Wymiary | Dimensions

| Wentylator<br>Fan | Wymiary / Dimensions [mm] |     |     |     |     |     |     |     |     |                |     | Masa bez silnika<br>[kg]<br>Weight w/o motor<br>[kg] |
|-------------------|---------------------------|-----|-----|-----|-----|-----|-----|-----|-----|----------------|-----|--|
|                   | A                         | B   | D   | G   | h   | M   | N   | P   | T   | I <sub>1</sub> | L   |  |
| 20                | 464                       | 400 | 200 | 224 | 392 | 201 | 292 | 242 | 374 | 120            | 520 | 45   |
| 25                | 504                       | 460 | 250 | 280 | 466 | 250 | 363 | 299 | 465 | 144            | 580 | 66   |
| 31,5              | 564                       | 530 | 315 | 335 | 547 | 296 | 431 | 354 | 550 | 160            | 650 | 80,7   |

## Wymiary | Dimensions

| Wentylator<br>Fan | Wymiary / Dimensions [mm] |     |     |     |                |     |     |     |     |     |  |
|-------------------|---------------------------|-----|-----|-----|----------------|-----|-----|-----|-----|-----|--|
|                   | A                         | B   | D   | G   | I <sub>1</sub> | L   | M   | N   | P   | T   |  |
| 40                | 964                       | 614 | 400 | 448 | 195            | 650 | 387 | 573 | 470 | 737 |  |
| 50                | 1064                      | 814 | 500 | 559 | 236            | 850 | 481 | 713 | 584 | 909 |  |

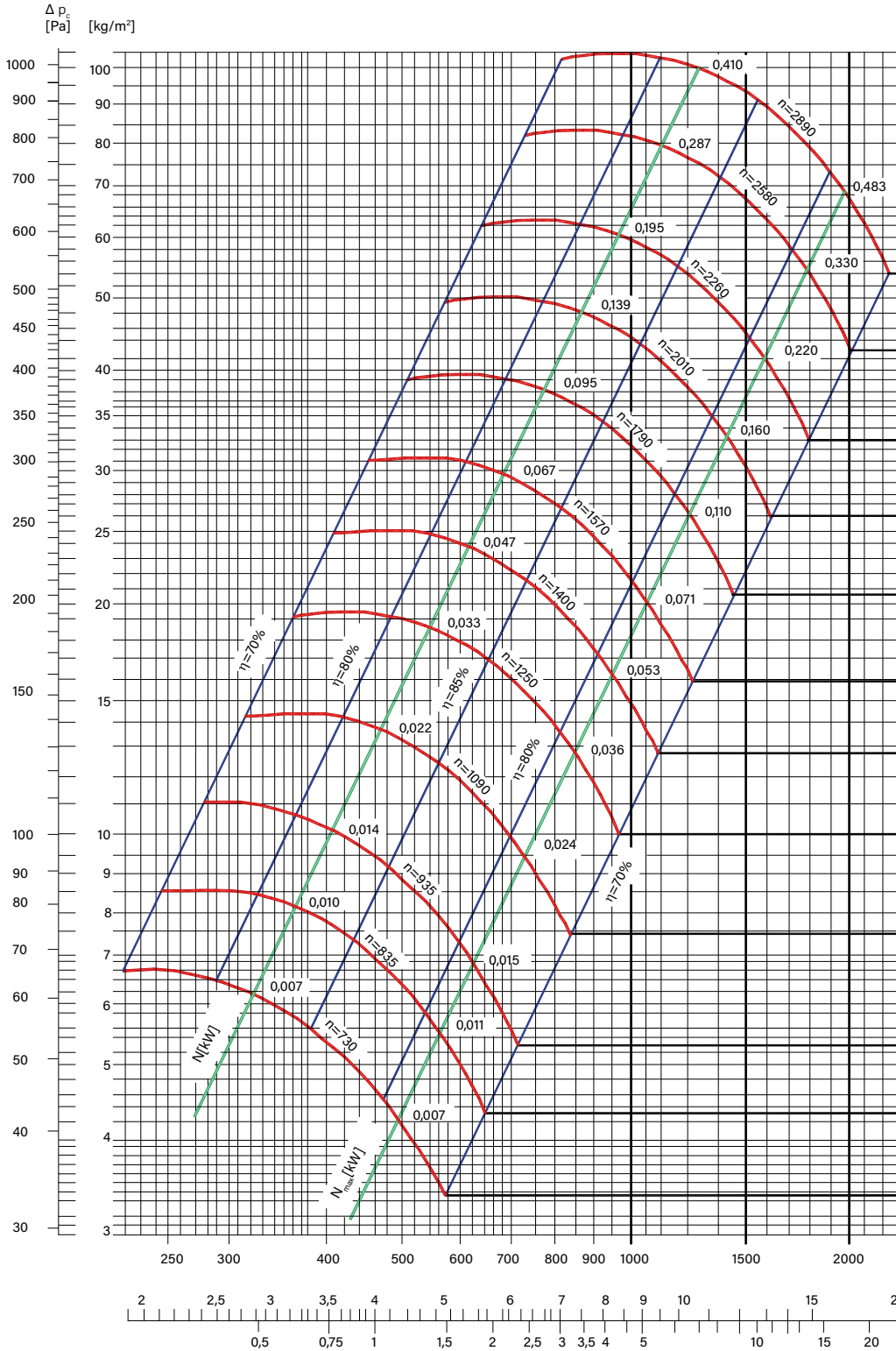
## Wymiary | Dimensions

| Wentylator<br>Fan | Figura<br>Figure | h   | Masa bez silnika [kg]<br>Weight w/o motor [kg] |
|-------------------|------------------|-----|--|
| 40                | LG0, RD0         | 580 | 117  |
|                   | LG90, RD90       | 475 | 116  |
|                   | LG180, RD180     | 400 | 121  |
|                   | LG270, RD270     | 750 | 119  |
| 50                | LG0, RD0         | 722 | 173  |
|                   | LG90, RD90       | 592 | 169  |
|                   | LG180, RD180     | 492 | 181  |
|                   | LG270, RD270     | 917 | 167  |



Charakterystyka wentylatora promieniowego FK-20 | Characteristics for centrifugal fan FK-20

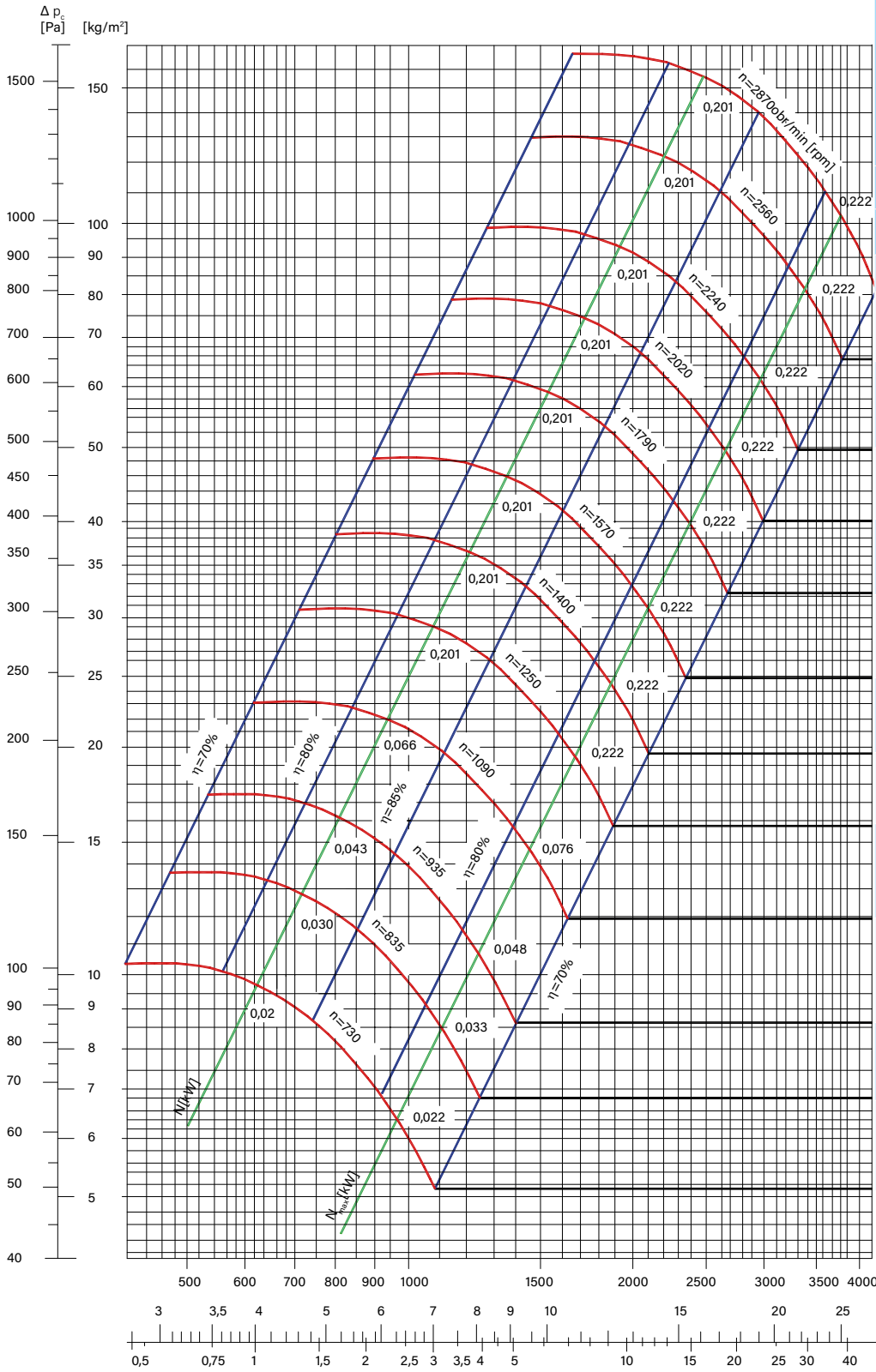
Gęstość przetłaczanego powietrza  $\gamma=1.2 \text{ kg/m}^3$   
Density of forced air  $\gamma=1.2 \text{ kg/m}^3$



| U2-prędkość obwodowa [m/s]<br>U2-peripheral speed [m/s] | Srednica podz. kół pasowych<br>Pulley pitch diameter | Profil i ilość paszków<br>Belt profile and no. | Silnik typ Sg<br>Motor type Sg |
|---|--|--|--------------------------------|
| 43,0  | Silnik Motor   | Profil Profile                                 | kW                             |
| 37,8  | Went. Fan  | Ilość Qty                                      | Wielkość Size                  |
| 33,0  | 125 140  | Z 2  | 0,75 80-2A                     |
| 29,7  | 125 125  | Z 2  | 0,55 80-4A                     |
| 26,2  | 160 125  | Z 2  | 0,55 80-4A                     |
| 23,0  | 140 125  | Z 2  | 0,37 71-4B                     |
| 20,5  | 125 125  | Z 2  | 0,37 71-4B                     |
| 18,3  | 125 140  | Z 2  | 0,25 71-4A                     |
| 16,0  | 125 160  | Z 2  | 0,25 71-4a                     |
| 13,7  | 125 125  | Z 2  | 0,25 71-6B                     |
| 12,2  | 125 140  | Z 2  | 0,25 71-6B                     |
| 10,7  | 125 125  | Z 2  | 0,18 80-8A                     |

Charakterystyka wentylatora promieniowego FK-25 | Characteristics for centrifugal fan FK-25

Gęstość przelatującego powietrza  $\gamma=1.2 \text{ kg/m}^3$   
Density of forced air  $\gamma=1.2 \text{ kg/m}^3$

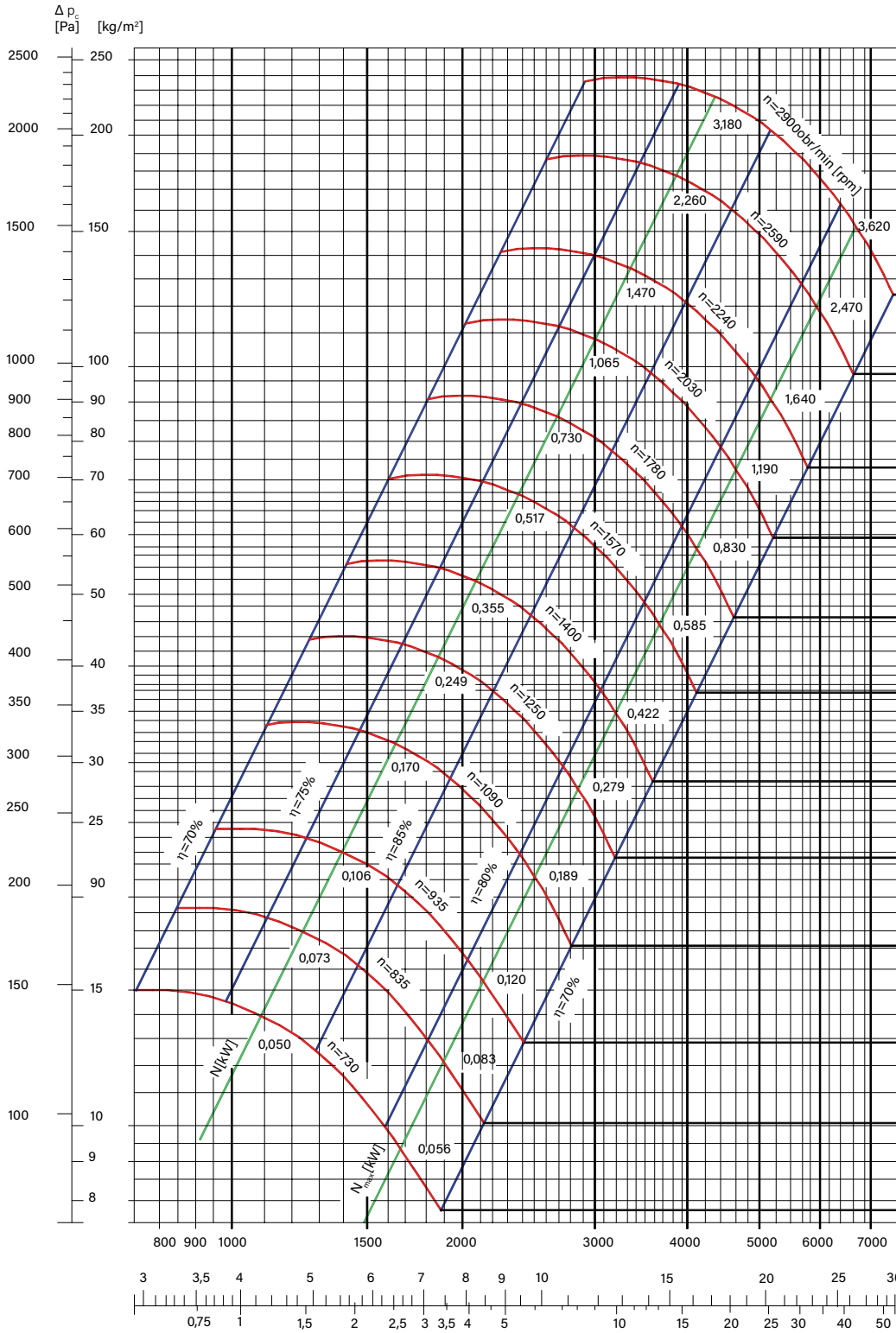


| Uz-prędkość obrotowa [m/s]<br>Uz-peripheral speed [m/s] | Średnica podz. kół pasowych<br>Pulley pitch diameter | Profil i ilość paszków<br>Belt profile and no. | Silnik typ Sg<br>Motor type Sg |
|---|--|--|--------------------------------|
|   | Silnik<br>Motor                                      | Profil<br>Profile                              | kW                             |
|   | Went.<br>Fan   | Ilość<br>Qty                                   | Wielkość<br>Size               |
| 52,5  | 125<br>125   | Z<br>2   | 2,2<br>90L-2                   |
| 47  | 125<br>140   | Z<br>2   | 1,5<br>90S-2                   |
| 41  | 125<br>160   | Z<br>2   | 1,1<br>80-2B                   |
| 36,9  | 180<br>125   | Z<br>2   | 0,75<br>80-4B                  |
| 32,7  | 160<br>125   | Z<br>2   | 0,55<br>80-4A                  |
| 28,7  | 140<br>125   | Z<br>2   | 0,55<br>80-4A                  |
| 25,6  | 125<br>125   | Z<br>2   | 0,55<br>80-4A                  |
| 22,9  | 125<br>140   | Z<br>2   | 0,37<br>71-4B                  |
| 19,9  | 125<br>160   | Z<br>2   | 0,37<br>71-4B                  |
| 17,2  | 125<br>125   | Z<br>2   | 0,25<br>71-6B                  |
| 15,4  | 125<br>140   | Z<br>2   | 0,25<br>71-6B                  |
| 13,4  | 125<br>125   | Z<br>2   | 0,18<br>80-8A                  |

Wentylatory promieniowe | Radial fans

Charakterystyka wentylatora promieniowego FK-31,5 | Characteristics for centrifugal fan FK-31,5

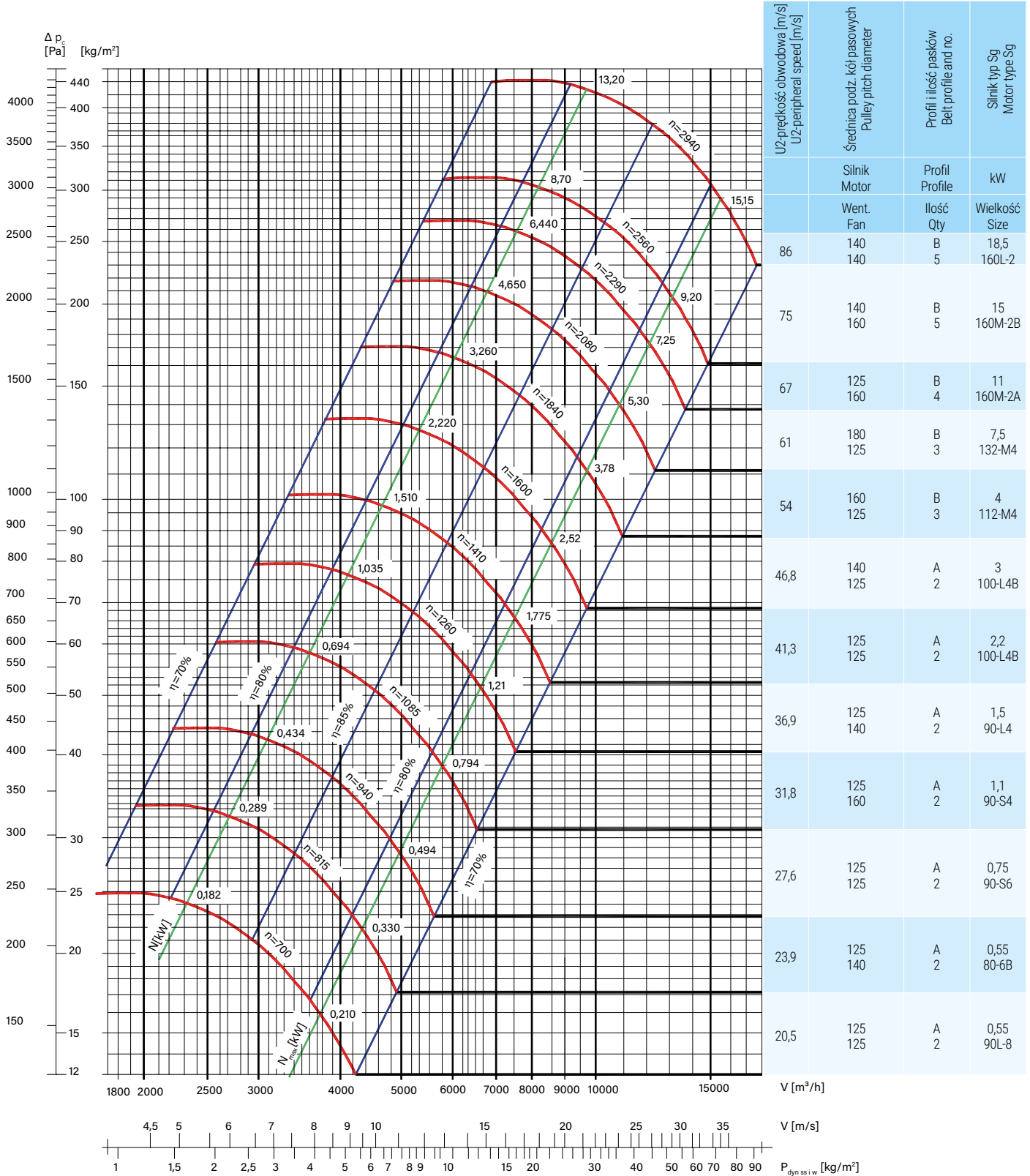
Gęstość przetłaczanego powietrza  $\gamma=1.2 \text{ kg/m}^3$   
Density of forced air  $\gamma=1.2 \text{ kg/m}^3$



|      | U2-średnica obwodowa [m/s]<br>U2-peripheral speed [m/s] | Średnica pocz. kół pasowych<br>Pulley pitch diameter | Profil i ilość pasów<br>Belt profile and no. | Silnik typ Sg<br>Motor type Sg |
|------|---|--|--|--------------------------------|
|      |   | Silnik<br>Motor                                      | Profil<br>Profile                            | kW                             |
|      |   | Went.<br>Fan   | Ilość<br>Qty                                 | Wielkość<br>Size               |
| 63,7 | 125   | 125  | B<br>3                                       | 4,0<br>112M-2                  |
| 57   | 125   | 140  | A<br>2                                       | 3,0<br>100L-2                  |
| 49,1 | 125   | 160  | A<br>2                                       | 2,2<br>90L-2                   |
| 44,5 | 180   | 125  | Z<br>2                                       | 1,5<br>90L-4                   |
| 39   | 160   | 125  | Z<br>2                                       | 1,1<br>90S-4                   |
| 34,4 | 140   | 125  | Z<br>2                                       | 0,75<br>80-4B                  |
| 30,7 | 125   | 125  | Z<br>2                                       | 0,55<br>80-4A                  |
| 27,4 | 125   | 140  | Z<br>2                                       | 0,55<br>80-4A                  |
| 23,9 | 125   | 160  | Z<br>2                                       | 0,37<br>71-4B                  |
| 20,5 | 125   | 125  | Z<br>2                                       | 0,25<br>71-6B                  |
| 18,4 | 125   | 140  | Z<br>2                                       | 0,25<br>71-6B                  |
| 16,1 | 125   | 125  | Z<br>2                                       | 0,18<br>80-8A                  |

Charakterystyka wentylatora promieniowego FK-40 | Characteristics for centrifugal fan FK-40

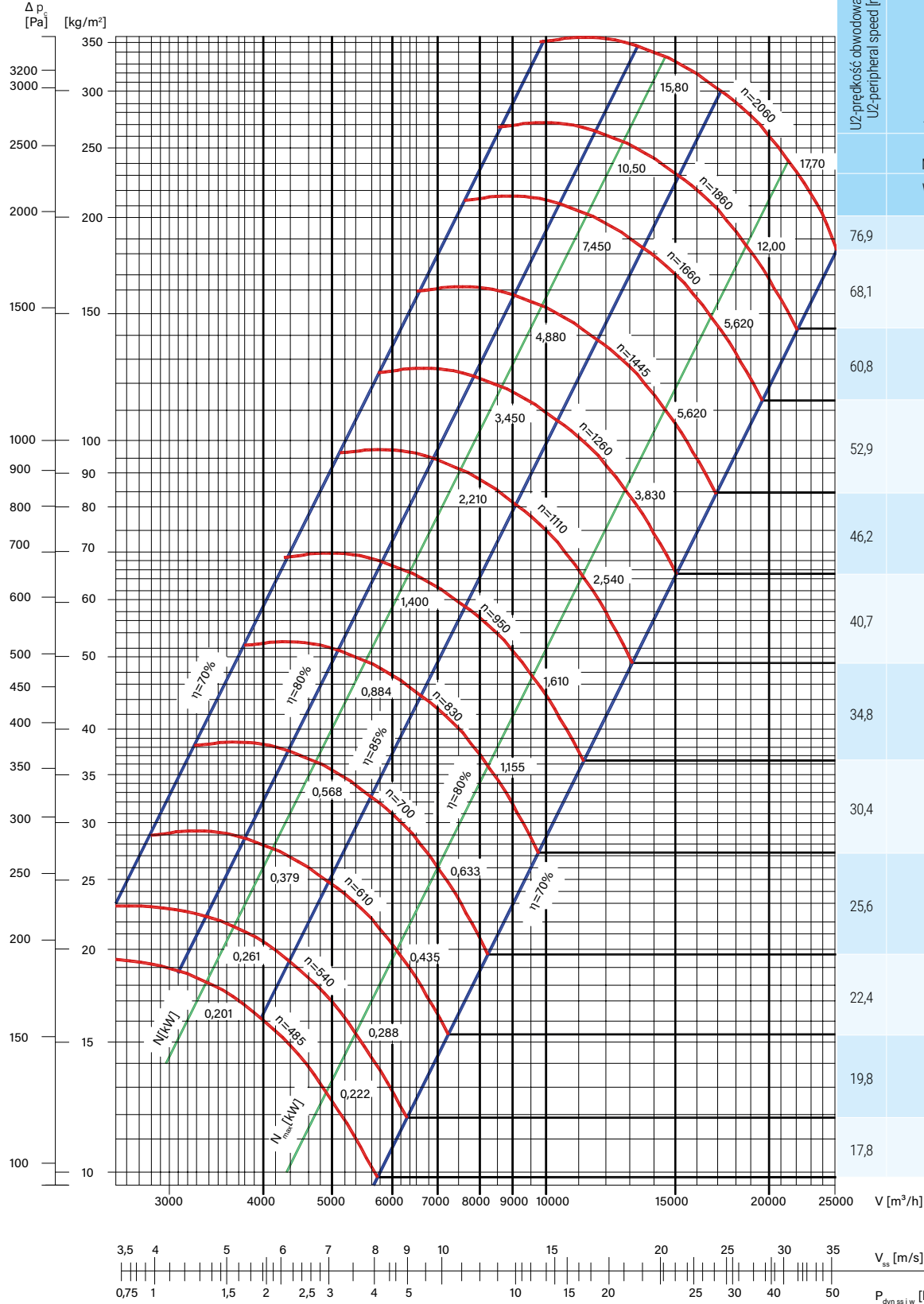
Gęstość przelatującego powietrza  $\gamma=1.2 \text{ kg/m}^3$   
Density of forced air  $\gamma=1.2 \text{ kg/m}^3$





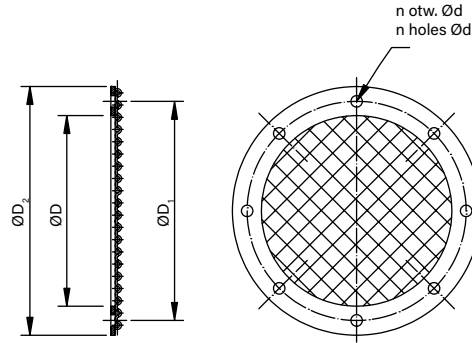
Charakterystyka wentylatora promieniowego FK-50 | Characteristics for centrifugal fan FK-50

Gęstość przetłaczanego powietrza  $\gamma=1.2 \text{ kg/m}^3$   
Density of forced air  $\gamma=1.2 \text{ kg/m}^3$

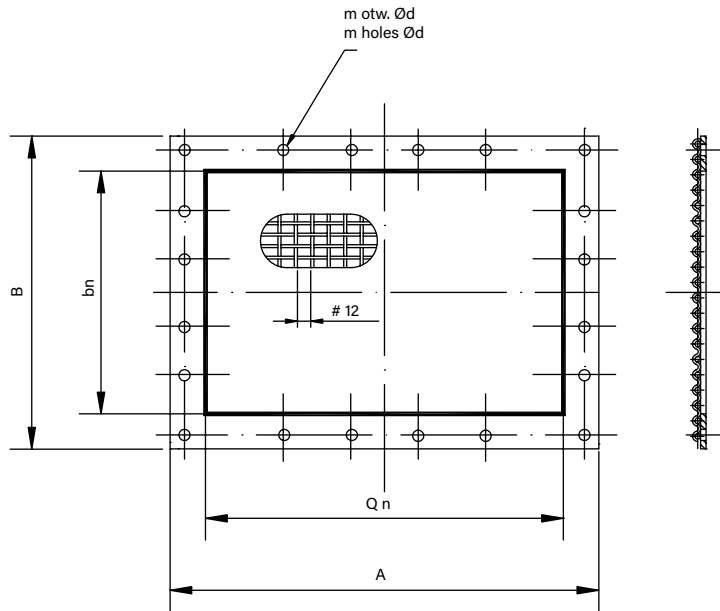


| U2-prędkość obrotowa (r/min)<br>U2-peripheral speed (r/min) | Średnica podz. kół pasowych<br>Pulley pitch diameter | Profil i ilość paszków<br>Belt profile and no. | Silnik typ Sg<br>Motor type Sg |
|---|--|--|--------------------------------|
|   | Silnik<br>Motor                                      | Profil<br>Profile                              | kW                             |
|   | Went.<br>Fan   | Ilość<br>Qty                                   | Wielkość<br>Size               |
| 76,9  | 200<br>140   | B<br>5   | 22<br>180L-4                   |
| 68,1  | 180<br>140   | B<br>5   | 15<br>160L-4                   |
| 60,8  | 160<br>140   | B  | 11<br>160M-4                   |
| 52,9  | 140<br>140   | B<br>4   | 7,5<br>132M-4                  |
| 46,2  | 140<br>160   | B<br>3   | 5,5<br>132S-4                  |
| 40,7  | 140<br>180   | B<br>3   | 4<br>112M-4                    |
| 34,8  | 140<br>140   | B<br>3   | 2,2<br>112M-6                  |
| 30,4  | 140<br>160   | B<br>3   | 1,5<br>100L-6                  |
| 25,6  | 140<br>140   | A<br>2   | 1,1<br>100L-8B                 |
| 22,4  | 140<br>160   | A<br>2   | 1,1<br>100L-8B                 |
| 19,8  | 140<br>180   | A<br>2   | 0,75<br>100L-8A                |
| 17,8  | 140<br>200   | A<br>2   | 0,75<br>100L-8A                |

Akcesoria | Accessories

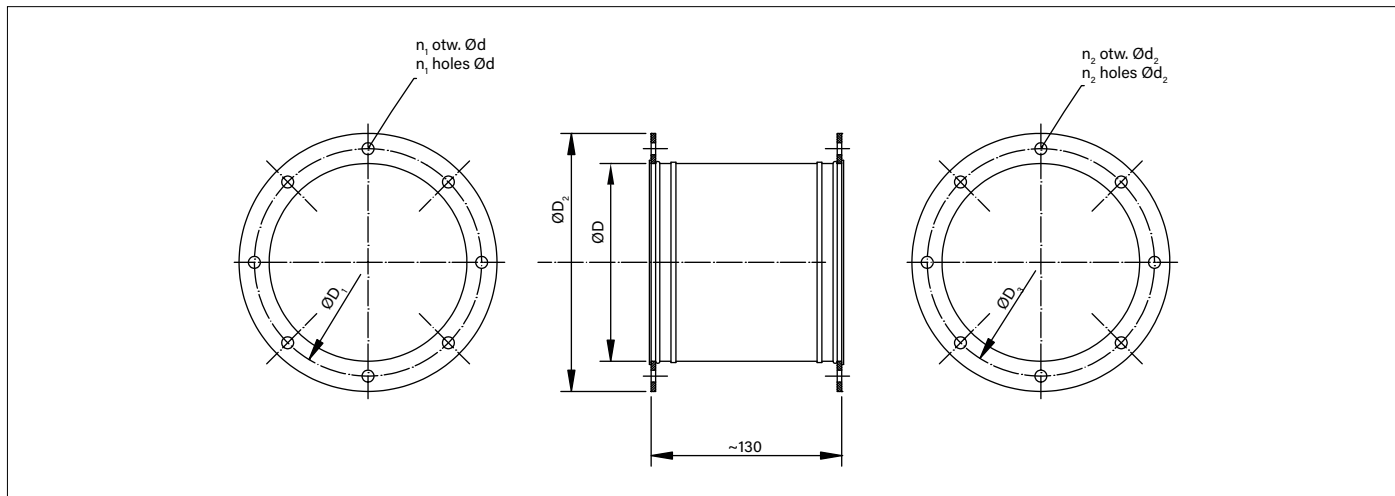


| Wentylator<br>Fan | D    | D <sub>1</sub> | D <sub>2</sub> | d  | n  |
|-------------------|------|----------------|----------------|----|----|
|                   | [mm] |                |                |    |    |
| FK-20             | 204  | 239            | 254            | 10 | 8  |
| FK-25             | 258  | 289            | 308            |    |    |
| FK-31,5           | 323  | 361            | 383            | 12 | 12 |
| FK-40             | 408  | 446            | 468            |    |    |
| FK-50             | 508  | 573            | 608            | 15 | 16 |



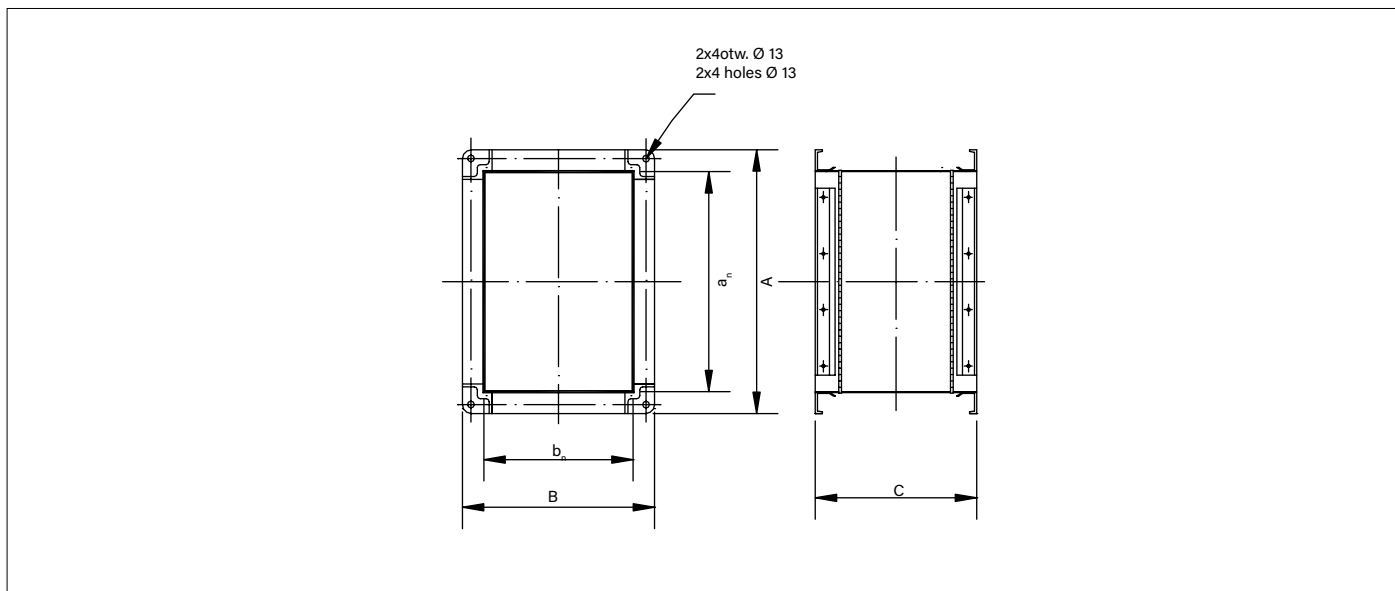
| Wentylator<br>Fan | A    | a <sub>n</sub> | B   | b <sub>n</sub> | m  | d  |
|-------------------|------|----------------|-----|----------------|----|----|
|                   | [mm] |                |     |                |    |    |
| FK-20             | 300  | 240            | 196 | 135            | 8  | 10 |
| FK-25             | 371  | 301            | 241 | 171            |    | 12 |
| FK-31,5           | 430  | 360            | 272 | 202            | 12 | 15 |
| FK-40             | 578  | 478            | 369 | 269            |    |    |
| FK-50             | 700  | 600            | 435 | 335            | 16 |    |

**Króciec wlotowy elastyczny | Flexible inlet connector piece**



| Wentylator<br>Fan | D    | D <sub>1</sub> | D <sub>2</sub> | D <sub>3</sub> | d <sub>2</sub> | n <sub>1</sub> | n <sub>2</sub> |
|-------------------|------|----------------|----------------|----------------|----------------|----------------|----------------|
|                   | [mm] |                |                |                |                |                |                |
| FK-20             | 200  | 230            | 260            | 239            | 10             | 8              | 8              |
| FK-25             | 250  | 280            | 310            | 289            |                |                |                |
| FK-31,5           | 315  | 345            | 385            | 361            | 12             | 12             | 12             |
| FK-40             | 400  | 430            | 470            | 446            |                |                |                |
| FK-50             | 500  | 530            | 600            | 573            | 14             | 16             | 16             |

**Króciec wylotowy elastyczny | Flexible outlet connector piece**

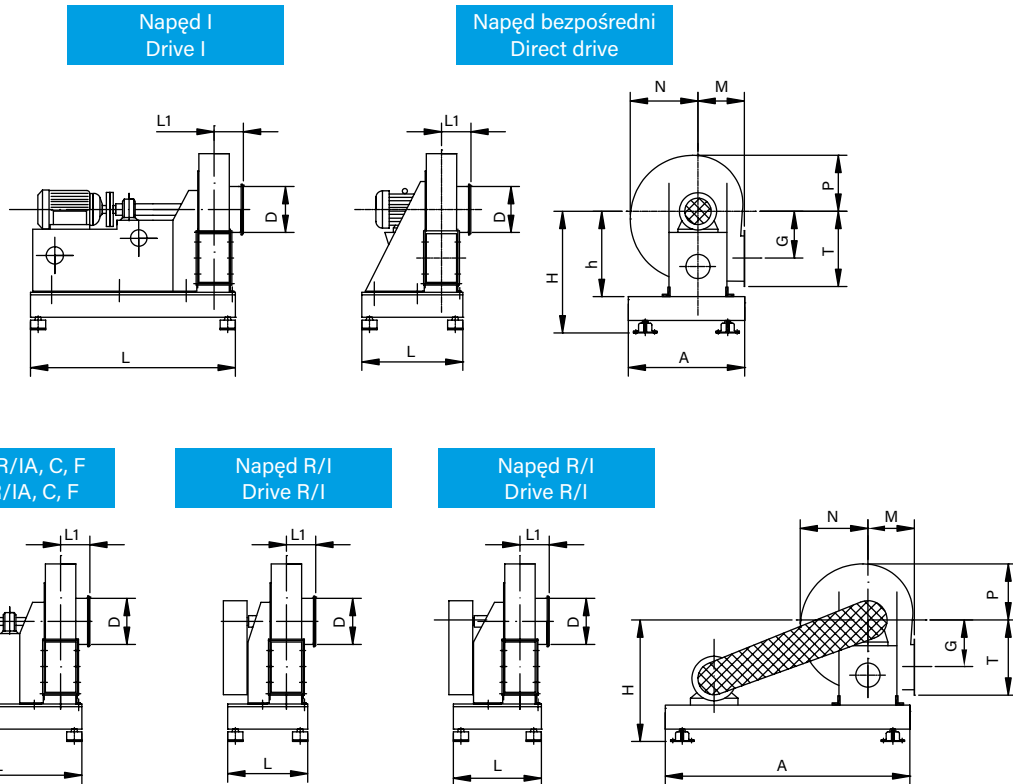


| Wentylator<br>Fan | a <sub>n</sub> | b <sub>n</sub> | C     | A   | B   |
|-------------------|----------------|----------------|-------|-----|-----|
|                   | [mm]           |                |       |     |     |
| FK-20             | 240            | 136            | 135,6 | 274 | 170 |
| FK-25             | 310            | 180            |       | 344 | 214 |
| FK-31,5           | 365            | 210            | 156,4 | 399 | 244 |
| FK-40             | 511            | 301            |       | 545 | 335 |
| FK-50             | 636            | 371            |       | 670 | 405 |

Poziom dźwięku wentylatorów FK | Sound level of FK fans  
Napęd bezpośredni | Direct drive

| Wentylator<br>Fan | Prędkość obrotowa [obr/min]<br>Rotational speed [rpm] | Wydatek powietrza<br>Air output |                   | Poziom dźwięku [dBA]<br>Sound level [dBA] |
|-------------------|---|---------------------------------|-------------------|---|
|                   |   | m <sup>3</sup> /s               | m <sup>3</sup> /s |   |
| 20                | 935   | 0,14                            | 507               | 55  |
|                   | 1400  | 0,21                            | 740               | 61  |
|                   | 2890  | 0,43                            | 1550              | 72,5                                      |
| 25                | 935   | 0,27                            | 980               | 59  |
|                   | 1400  | 0,39                            | 1400              | 61,5                                      |
|                   | 2870  | 0,80                            | 2880              | 77,5                                      |
| 31,5              | 935   | 0,49                            | 1760              | 63,5                                      |
|                   | 2900  | 1,27                            | 4560              | 84,5                                      |
| 40                | 940   | 1,12                            | 4040              | 73  |
|                   | 1410  | 1,60                            | 5750              | 78  |
| 50                | 700   | 1,55                            | 5600              | 73  |
|                   | 950   | 2,08                            | 7500              | 89  |
|                   | 1445  | 3,19                            | 11500             | 89  |

Wymiary konstrukcyjne wentylatorów | Fan design dimensions





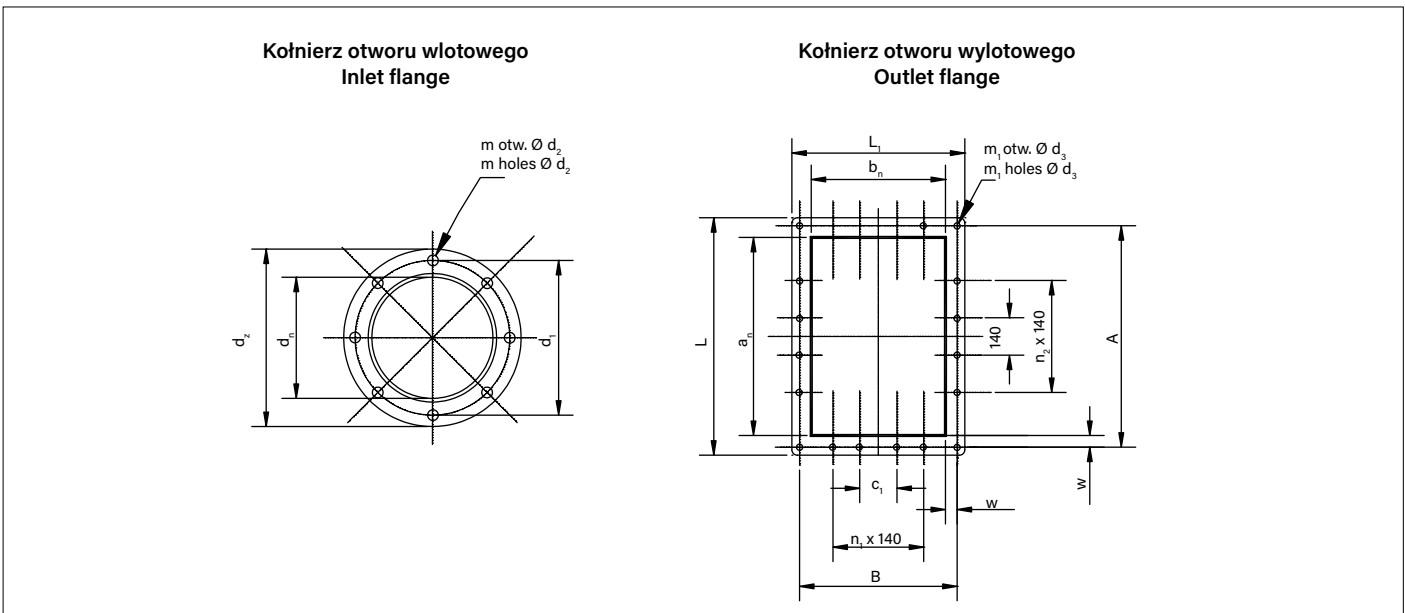


| Wentylator<br>Fan | D   | Napęd<br>Drive               | Wymiary<br>Dimensions |     |     |     |     |     |     |     |     |                |     | Masa bez silnika<br>i ramy [kg]<br>Unit weight w/o<br>motor and frame [kg] | Masa ramy [kg]<br>Frame weight [kg] |    |
|-------------------|-----|------------------------------|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|----------------|-----|--|-------------------------------------|----|
|                   |     |                              | [mm]                  |     |     |     |     |     |     |     |     |                |     |  |                                     |    |
|                   |     |                              | A                     | D   | G   | h   | H   | M   | N   | P   | T   | I <sub>1</sub> | L   |  |                                     |    |
| 20                | 200 | Bezpośr.<br>Direct           | 500                   | 200 | 224 | 400 | 510 | 203 | 292 | 242 | 355 | 128            | 520 | 24   | 11                                  |    |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                | 334 | 32   | 9                                   |    |
|                   |     | R/I<br>R/IA;C;F<br>R/IM<br>I |                       |     |     |     |     |     |     |     |     |                | 730 | 594  | 49                                  | 13 |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 339  | 51                                  | 9  |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 930  | 57                                  | 17 |
| 25                | 250 | Bezpośr.<br>Direct           | 540                   | 250 | 280 | 475 | 585 | 251 | 363 | 299 | 442 | 146            | 590 | 43   | 13                                  |    |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                | 364 | 37   | 10                                  |    |
|                   |     | R/I<br>R/IA;C;F<br>R/IM<br>I |                       |     |     |     |     |     |     |     |     |                | 770 | 624  | 51                                  | 14 |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 374  | 59                                  | 10 |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 1010   | 81                                  | 18 |
| 31,5              | 315 | Bezpośr.<br>Direct           | 600                   | 315 | 336 | 560 | 670 | 298 | 431 | 354 | 527 | 161            | 650 | 56   | 14                                  |    |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                | 404 | 50   | 11                                  |    |
|                   |     | R/I<br>R/IA;C;F<br>R/IM<br>I |                       |     |     |     |     |     |     |     |     |                | 960 | 664  | 73                                  | 15 |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 404  | 74                                  | 11 |
|                   |     |                              |                       |     |     |     |     |     |     |     |     |                |     | 1046   | 93                                  | 20 |

| Wentylator<br>Fan            | D   | Napęd<br>Drive               | Typ silnika<br>Motor type | Wymiary [mm]<br>Dimensions [mm] |                |                    | Masa bez ramy i silnika [kg]<br>Weight w/o frame and motor [kg] |              |                |                | Masa ramy [kg]<br>Frame weight [kg] |    |
|------------------------------|-----|------------------------------|---------------------------|---------------------------------|----------------|--------------------|---|--------------|----------------|----------------|-------------------------------------|----|
|                              |     |                              |                           | A                               | I <sub>1</sub> | L                  | LG0<br>RD0  | LG90<br>RD90 | LG180<br>RD180 | LG270<br>RD270 |                                     |    |
|                              |     |                              |                           | 40                              | 400            | Bezpośr.<br>Direct | Sg 90; 100  | 806          | 1230           | 195            | 770                                 |    |
| Sg 160                       | 900 |                              |                           |                                 |                |                    |   |              |                |                |                                     | 19 |
| R/I<br>R/IA;C;F<br>R/IM<br>I | 806 | 480                          | 85                        |                                 |                | 84                 | 84  | 83           |                |                | 17                                  |    |
|                              |     | 800                          | 132                       |                                 |                | 130                | 142   | 129          |                |                | 22                                  |    |
|                              |     | 520                          | 136                       |                                 |                | 134                | 146   | 133          |                |                |                                     |    |
| 50                           | 500 | Bezpośr.<br>Direct           | Sg 90;100                 |                                 |                | 876                | 1340  | 235          |                |                | 1250                                |    |
|                              |     |                              | Sg 160                    | 1480                            |                |                    |   |              |                |                |                                     | 21 |
|                              |     | R/I<br>R/IA;C;F<br>R/IM<br>I | 876                       | 550                             | 144            | 143                |   |              | 143            | 142            | 19                                  |    |
|                              |     |                              |                           | 870                             | 183            | 189                |   |              | 188            | 185            | 24                                  |    |
|                              |     |                              |                           | 590                             |                |                    |   |              |                |                |                                     |    |
|                              |     | Sg 100;112<br>Sg 132         | 876                       | 1360                            |                |                    |   |              |                |                |                                     |    |
| 1590                         |     |                              |                           |                                 |                |                    |   |              |                |                |                                     |    |

| Wentylator<br>Fan | D   | Figura<br>Figure | Wymiary [mm]<br>Dimensions [mm] |     |      |     |     |     |     |
|-------------------|-----|------------------|---------------------------------|-----|------|-----|-----|-----|-----|
|                   |     |                  | G                               | h   | H    | M   | N   | P   | T   |
| 40                | 400 | LG0, RD0         | 448                             | 580 | 695  | 387 | 572 | 470 | 737 |
|                   |     | LG90, RG90       |                                 | 475 | 590  |     |     |     |     |
|                   |     | LG180, RD180     |                                 | 400 | 620  |     |     |     |     |
|                   |     | LG270, RD270     |                                 | 750 | 865  |     |     |     |     |
| 50                | 500 | LG0, RD0         | 559                             | 722 | 847  | 480 | 714 | 584 | 909 |
|                   |     | LG90, RD90       |                                 | 592 | 717  |     |     |     |     |
|                   |     | LG180, RD180     |                                 | 492 | 617  |     |     |     |     |
|                   |     | LG270, RD270     |                                 | 917 | 1042 |     |     |     |     |

Rozmieszczenie otworów wlotowych/wylotowych | Location of inlet/outlet holes



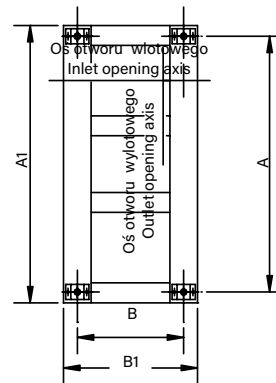
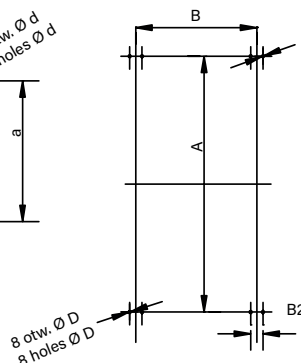
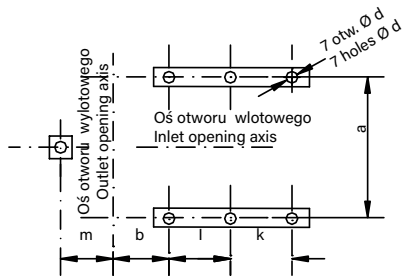
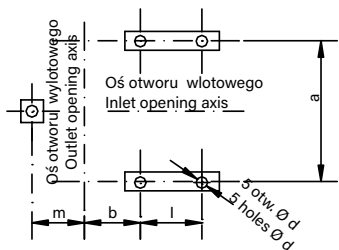
| Wymiary [mm]<br>Dimensions [mm] | Wielkość wentylatora<br>Fan size |     |      |     |     |
|---------------------------------|----------------------------------|-----|------|-----|-----|
|                                 | 20                               | 25  | 31,5 | 40  | 50  |
| $a_n$                           | 236                              | 300 | 355  | 475 | 600 |
| $b_n$                           | 132                              | 170 | 200  | 265 | 335 |
| A                               | 274                              | 344 | 399  | 545 | 670 |
| B                               | 170                              | 214 | 244  | 335 | 405 |
| $C_1$                           | -                                | -   | 140  | 140 | 140 |
| $d_n$                           | 200                              | 250 | 315  | 400 | 500 |
| $d_1$                           | 239                              | 289 | 361  | 446 | 573 |
| $d_2$                           | 10                               | 10  | 12   | 12  | 15  |
| $d_3$                           | 10                               | 12  | 12   | 15  | 15  |
| $d_z$                           | 258                              | 308 | 380  | 468 | 608 |
| L                               | 300                              | 371 | 430  | 578 | 700 |
| $L_1$                           | 195                              | 240 | 271  | 367 | 433 |
| m                               | 8                                | 8   | 8    | 12  | 16  |
| $m_1$                           | 8                                | 8   | 12   | 12  | 16  |
| $n_1$                           | -                                | -   | 1    | 1   | 1   |
| $n_2$                           | 1                                | 1   | 1    | 1   | 3   |
| w                               | 19                               | 22  | 22   | 35  | 35  |

**Rozmieszczenie otworów dla śrub fundamentowych | Location of holes for foundation bolts**

Napęd bezpośredni (bez ramy)  
Direct drive (w/o frame)

Napęd IA; IF; IC (bez ramy)  
Drive IA; IF; IC (w/o frame)

Wszystkie napędy z ramą  
All drives with frame



| Wielkość wentylatora<br>Fan size | Wielkość silnika<br>Motor size | Rodzaj napędu<br>Drive type | Wymiary [mm] Dimensions [mm] |      |      |            |              |           |              |    |    |     |            |       |     |   |
|----------------------------------|--------------------------------|-----------------------------|------------------------------|------|------|------------|--------------|-----------|--------------|----|----|-----|------------|-------|-----|---|
|                                  |                                |                             | A                            | A1   | a    | B          | B1           | B2        | b            | D  | d  | k   | l          | m     |     |   |
| 20                               | 71,80                          | Bezpośredni Direct          | 464                          | 500  | 304  | 400        | 520          | 54        | 104          | 7  | 14 | -   | 190        | 98,5  |     |   |
|                                  |                                | R/I                         | 610                          | 730  | -    | 304        | 340          | 68        | -            | 9  |    | -   | -          |       |     |   |
|                                  |                                | R/I; A,C,F                  |                              |      | -    | 558        | 594          |           | -            |    |    | -   | 300        |       | 300 |   |
|                                  |                                | I; A,C,F                    |                              |      | 464  | 500        | 304          |           | 810          |    |    | 930 | 123        |       | -   | - |
|                                  |                                | R/I/M                       |                              |      | 610  | 730        | -            |           | 304          |    |    | 340 | -          |       | -   | - |
| 25                               | 71,80,90                       | Bezpośredni Direct          | 504                          | 540  | 344  | 470        | 590          | 68        | 126,5        | 9  | 14 | -   | 220        | 116   |     |   |
|                                  |                                | R/I                         | 650                          | 770  | -    | 338        | 374          | 80        | -            |    |    | -   | -          |       | -   |   |
|                                  |                                | R/I A,C,F                   | -                            | 588  | 624  | -          | 9            |           | 320          |    |    | 320 |            |       |     |   |
|                                  |                                | I; A,C,F                    | 504                          | 540  | 344  | 890        | 1010         |           | 140,5        |    |    | -   | -          |       |     |   |
|                                  |                                | R/I/M                       | 650                          | 770  | -    | 338        | 374          |           | -            |    |    | -   | -          |       |     |   |
| 31,5                             | 71,80,112                      | Bezpośredni Direct          | 564                          | 600  | 414  | 530        | 650          | 68        | 147          | 9  | 14 | -   | -          | 131,5 |     |   |
|                                  |                                | R/I                         | 840                          | 960  | -    | 368        | 404          | 80        | -            |    |    | -   | -          |       | -   |   |
|                                  |                                | R/I; A,C,F                  | -                            | 618  | 654  | -          | 9            |           | 320          |    |    | 320 |            |       |     |   |
|                                  |                                | I; A,C,F                    | 564                          | 600  | 414  | 926        | 1046         |           | 156          |    |    | -   | -          |       |     |   |
|                                  |                                | R/I/M                       | 840                          | 960  | -    | 368        | 404          |           | -            |    |    | -   | -          |       |     |   |
| 40                               | 90,100<br>160                  | Bezpośredni Direct          | 712                          | 806  | 484  | 650<br>780 | 770<br>900   | 80<br>100 | 206          | 9  | 18 | -   | 190<br>410 | 166   |     |   |
|                                  | 90,100,160                     | R/I                         | 1110                         | 1230 | -    | 444        | 480          | -         | -            | 11 |    | -   | -          |       |     |   |
|                                  | R/I; A,C,F                     | -                           |                              |      | 764  | 800        | -            |           | -            |    |    | -   |            |       |     |   |
|                                  | I; A,C,F                       | 712                         |                              |      | 806  | 484        | 1180<br>1330 |           | 1300<br>1450 |    |    | 206 | 470        |       | 320 |   |
|                                  | R/I/M                          | 1110                        |                              |      | 1230 | -          | 500          |           | 540          |    |    | -   | -          |       | -   |   |
| 50                               | 100,112<br>132                 | Bezpośredni Direct          | 822                          | 876  | 594  | 760<br>830 | 880<br>900   | 100       | 239          | 11 | 18 | -   | 190<br>250 | 199   |     |   |
|                                  | 100,112,132                    | R/I                         | 1220                         | 1340 | -    | 515        | 550          | 112       | -            | 13 |    | -   | -          |       |     |   |
|                                  | R/I A,C,F                      | -                           |                              |      | 834  | 870        | -            |           | -            |    |    | -   |            |       |     |   |
|                                  | I A,C,F                        | 822                         |                              |      | 876  | 594        | 1230         |           | 1350         |    |    | 239 | 470        |       | 320 |   |
|                                  | R/IM                           | 1220                        |                              |      | 1340 | -          | 570          |           | 610          |    |    | -   | -          |       | -   |   |